

TECHNICAL DATA SHEET

Shuman Compound:

Polyethylene 603 Black

Offers this combination of properties:

High density, Injection molding grades, Good chemical resistance

TYPICAL PROPERTIES

	<u>VALUE</u>	<u>UNITS</u>	<u>TEST METHODS</u>
Density Range	.952 +		ASTM D-1505
Melt Flow Rate	5 (+/-2)	GM/10 MIN.	ASTM D-1238
	10 (+/-2)	GM/10 MIN.	
	15 (+/-2)	GM/10 MIN.	
	20 (+/-2)	GM/10 MIN.	

SUGGESTED PROCESSING CONDITIONS

TEMPERATURE CONDITIONS:

360-410F

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